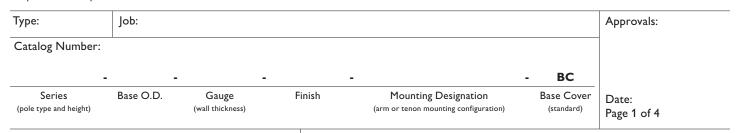
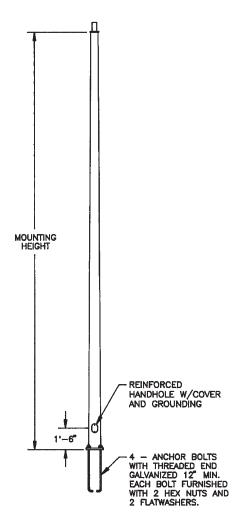
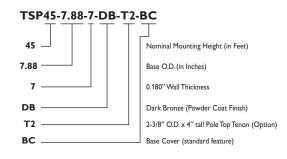
## Tapered Square Steel Pole





#### Tapered Square Steel Pole (TSP)

See below for ordering example to specify a 45' Tapered Square Steel Pole, having a 7.88" pole base square O.D., 7 gauge wall thickness, Dark Bronze powder coat Finish, with a 2-3/8" O.D. x 4" tall pole top tenon, and the standard base cover.



#### **Specifications**

#### Anchor Bolts

Anchor bolts are fabricated from carbon steel conforming to AASHTO M314 Grade-55 or ASTM F1554 Grade-55. Bolts have an "L" bend on one end and are galvanized a minimum of 12 inches on the threaded end. Four anchor bolts are provided per pole. Each anchor bolt is furnished with two hex nuts and two flat washers.

#### Anchor Base

The anchor base (base plate) is fabricated from structural quality hot rolled carbon steel plate conforming to ASTM A36. The base plate telescopes the pole shaft and is circumferentially welded top and bottom. The base is provided with a slotted anchor bolt opening that enables a range of bolt circles to be utilized. Corresponding bolt circles for each pole type are listed in the Pole Information Chart. See Pole Base Detail.

#### Pole Shaft

The pole shaft conforms to ASTM A595 Grade-A and is supplied in 11 gauge (0.1196") or 7 gauge (0.1793") thickness. Shafts are one-piece construction, with a full length longitudinal high frequency electric resistance weld. The shaft is square in cross section having flat sides, radiused corners, and a uniform taper of approximately 0.11 inches per foot of length.

#### Handhole

The reinforcing handhole rim shall consist of either a nominal 3"  $\times$  5" rectangular shaped tubing, or 4"  $\times$  6.5" oval shaped pipe material. The 3"  $\times$  5" handhole is provided witht a steel attachment bar, steel cover, and one round head machine screw. The 4"  $\times$  6.5" handhole includes two tabs for mounting a steel cover with hex head attachment screws. Both handhole types are welded in the pole shaft and are located 1'-6" above the base.

#### Electrical Ground

A nut holder is provided near the handhole and includes a 0.5"-13 UNC hex head bolt and nut.

### Full Base Cover

A full base cover is standard and is fabricated from either ABS plastic or steel. Both steel and plastic covers are a two-piece assembly secured together with two fasteners.

#### Pole Top Tenon

Pole top tenons are standard and are fabricated from structural quality hot rolled carbon steel with a guaranteed minimum yield strength of 30,000 psi. A pole top plate and tenon of weldable grade hot rolled commercial quality carbon steel is circumferentially welded to the top of the pole shaft. This plate provides an internal weather resistant wiring raceway into the pole top tenon. Standard tenon sizes are 2-3/8" O.D. x 4" tall (T2), 3.0" O.D. x 5-5/8" tall (T3), or 4" O.D. x 5-5/8" tall (T4) vertical pipe tenon. Bullhorn accessories are available.

### Pole Top Cap and Arm Mounting

An optional removeable top cap is available to be used in conjunction with drilled pole shafts for accommodation of a direct mounted luminaire arm attachment. Specify choice of drill mounting (D1 through D6) for luminaire arm mounting configuration required. Specify appropriate Drill Template (Y) for intended luminaire mounting type.

#### Finish

Standard available finishes are hot-dip galvanized (GV) and polyester powder coat, electrostatically applied and oven cured, in the colors listed.

#### Fastening Hardware

All structural fasteners are galvanized high strength carbon steel. All other fasteners are galvanized or zinc plated carbon steel or stainless steel.

#### Design

#### Consult Wind Velocity Map to ensure suitability for location and application.

Standards (poles) are designed to withstand dead loads and theoretical dynamic loads developed by variable wind speeds, as charted, with an appropriate gust factor under the following conditions:

### Wind velocities are based on 10 mph increments from 80 mph through 100 mph.

**Note:** Standards (poles) to be located in areas of known abnormal conditions require special consideration. For example: coastal areas, airports, and areas of special winds such as the Chinook Winds along the eastern slope of the Rocky Mountains.

Standards (poles) are designed for ground mounted applications. Consult factory for special consideration for mounting on structures (such as bridges and buildings). Height correction factors and drag coefficients are applied to the entire structure. An appropriate safety factor is maintained based on the minimum yield strength of the material incorporated into the standard.



## Tapered Square Steel Pole

Туре:	Job:					Page 2 of 4				
Series/Pole Height	(1) Base (2)	Gauge	Finish		Mounting Designation Options					
□ TSP20       20' pc         □ TSP25       25' pc         □ TSP30       30' pc         □ TSP35       35' pc         □ TSP39       39' pc         □ TSP45       45' pc         □ TSP50       50' pc	5.25	□ 11 <sup>(3)</sup> □ 7 <sup>(4)</sup>	☐ GV ☐ GR ☐ SA ☐ DB ☐ BLK	Galvanize  Gray <sup>(5)</sup> Satin Aluminum <sup>(5)</sup> Dark Bronze <sup>(5)</sup> Black <sup>(5)</sup> White <sup>(5)</sup>	Tenon Mount Config  T2 2.375" (:  T3 3.0" O.D	urations <sup>(6)</sup> 2-3/8") O.D. × 4.0" tall tenon <sup>(7)</sup> 0. × 5.625" (5-5/8") tall tenon 0. × 5.625" (5-5/8") tall tenon				
	□ 8.75 □ 8.81				□ D6-DT(Y)	3 @ 90°, specify drill template (Y)				

- (2) Pole base O.D. in inches across flats. See chart for pole top dimensions.
- (3) 11 gauge (0.1196") pole shaft material. Not available for 39', 45' or 50' poles.
- (4) 7 gauge (0.1793") pole shaft material.
- (5) Powder coat finish. Consult factory for special colors or finishes.
- (6) Standard Pole Top Pipe Tenon options listed. Consult factory to specify custom size.
- (7) 4-1/2" tall tenon available as special order. Consult factory when specifying with PTRD or PTSQ (EAL post top mounting options).
- (8) Drill Mounting patterns for Square Pole. D3 (3@120°) not available with square poles. Specify appropriate Drill Template (Y) for intended luminaire to be arm mounted.

### Pole Information Chart (1,2,3)

Nominal	Pole	Shaft					Pole	e Base		Anchor Bolts		MPH 3 Gust		MPH 3 Gust		MPH 3 Gust
Mounting Height (ft)	Catalog Number	Base O.D. (in)	Top O.D. (in)	Wall Thickness (ga)	Struct. Weight (lbs)	Bolt C Dia. (in)	Circle ± (in)	Square (in)	Thk. (in)	Dia. x Lngth x Hk. (in)	Max. EPA (ft²)	Max. Weight (lbs)	Max. EPA (ft²)	Max. Weight (lbs)	Max. EPA (ft²)	Max. Weight (lbs)
20	TSP20- 5.25 - 11 -XXX-XX-BC <sup>(4)</sup>	5.25	3.05	11	155	10.75	N/A	10.75	0.75	1.00 x 36 x 4	18.0	452	13.8	345	10.7	268
	TSP20- 5.50 - 7 -XXX-XX-BC <sup>(4)</sup>	5.50	3.30	7	235	11.00	N/A	11.00	1.00	1.00 x 36 x 4	30.5	764	24.0	602	19.0	477
25	TSP25- 6.00 - 11 -XXX-XX-BC <sup>(4)</sup>	6.00	3.25	11	205	12.00	N/A	11.50	0.88	1.00 x 36 x 4	16.8	422	12.6	315	9.5	238
	TSP25- 6.41 - 7 -XXX-XX-BC	6.41	3.66	7	310	12.50	N/A	11.88	1.25	1.00 x 36 x 4	28.5	713	22.5	563	18.2	455
30	TSP30- 6.41 - 11 - XXX-XX-BC	6.41	3.11	11	260	12.50	N/A	11.88	0.88	1.00 x 36 x 4	13.6	340	9.8	245	7.0	175
	TSP30- 6.41 - 7 - XXX-XX-BC	6.41	3.11	7	375	12.50	N/A	11.88	1.25	1.00 x 36 x 4	23.6	590	17.9	448	13.7	343
	TSP30- 7.13 - 7 - XXX-XX-BC	7.13	3.83	7	431	13.50	N/A	12.63	1.25	1.00 x 36 x 4	27.4	687	21.6	542	17.3	434
35	TSP35- 6.81 - 11 - XXX-XX-BC	6.81	2.96	11	305	13.00	N/A	12.25	0.88	1.00 × 36 × 4	10.7	269	7.3	184	4.8	120
	TSP35- 7.13 - 7 - XXX-XX-BC	7.13	3.28	7	475	13.50	N/A	12.63	1.25	1.00 × 36 × 4	23.4	585	17.4	435	13.0	325
	TSP35- 7.88 - 7 - XXX-XX-BC	7.88	4.03	7	540	14.50	N/A	13.38	1.25	1.00 × 36 × 4	25.7	643	18.8	470	13.8	345
39	TSP39- 7.18 - 11 - XXX-XX-BC	7.18	2.92	11	345	13.50	N/A	12.63	0.88	1.00 x 36 x 4	8.6	215	5.4	135	3.0	75
	TSP39- 7.13 - 7 - XXX-XX-BC	7.13	2.87	7	500	13.50	N/A	12.63	1.25	1.00 x 36 x 4	19.3	483	14.2	355	10.4	260
	TSP39- 8.75 - 7 - XXX-XX-BC	8.75	4.49	7	670	15.75	N/A	14.25	1.50	1.25 x 42 x 6	26.1	654	20.6	517	16.2	405
45	TSP45- 7.88 - 7 -XXX-XX-BC TSP45- 8.75 - 7 -XXX-XX-BC	7.88 8.75	2.93 3.80	7	620 730	14.50 15.75	N/A N/A	13.38 14.25	1.25 1.50	1.00 x 36 x 4 1.25 x 42 x 6	16.0 23.5	400 588	11.1 16.6	278 415	7.4 11.4	187 287
50	TSP50- 8.81 - 7 -XXX-XX-BC	8.81	3.31	7	780	16.00	N/A	15.50	1.025	1.25 x 42 x 6	19.4	485	13.2	332	8.7	218

Pole Information Chart Notes:

- (1) Structure weight is a nominal value which includes the pole shaft and base plate only.
- The pole base is provided with bolt holes 0.25" larger than the anchor bolt diameter.
- (3) Maximum weight and EPA values are based on pole top tenon mounted fixtures and/or brackets having a centroid 2"-6" above the nominal mounting height. Consult factory regarding loading criteria for side mounted luminaires.
- (4) Poles provided with 3" x 5" nominal handhole; all others 4" x 6.5" nominal.

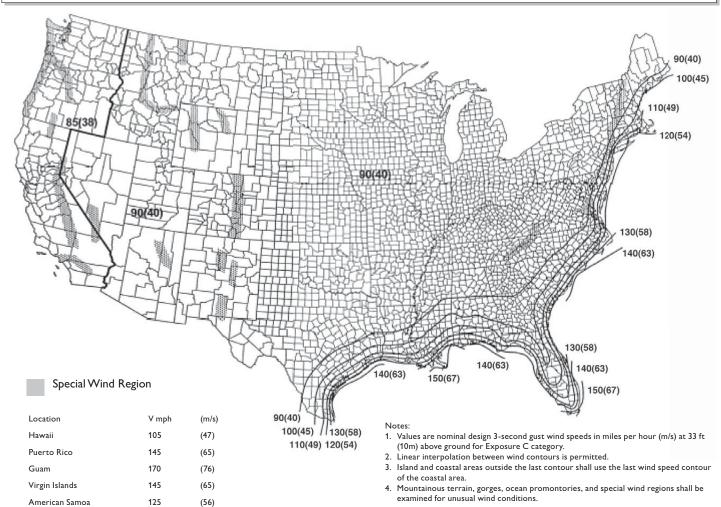


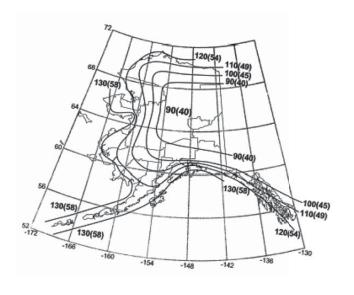
<sup>(1)</sup> Square Tapered Steel Pole Series. Consult Pole Information Chart for exact dimensions of corresponding available base-to-top taper and material thickness (gauge).

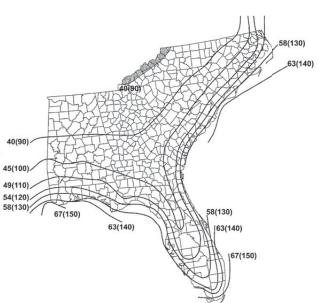
## Tapered Square Steel Pole

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Wind Velocity Map









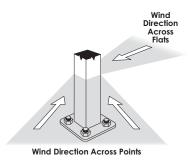
## Tapered Square Steel Pole

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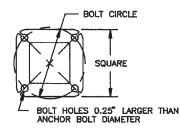
### Wind Direction detail

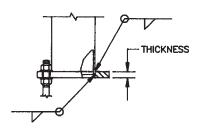
Maximum weight and EPA values are determined by analyzing stress from two wind directions as shown.

Due to the increased area and reduced section properties, stress levels across the points generally control the allowable loads.



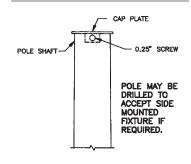
### Pole Base detail

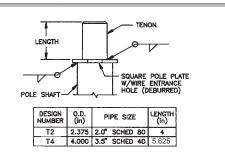




optional Pole Top Cap detail

standard Pole Top Tenon detail





Notes

